

Weld qualification test report

Report number	LP26-0601-06 WPWQ Rev. 1	(This report supersedes LP26-0601-06 WPWQ)
Customer	ASGARD Engineering	
Address	51 Miguel Road, Bibra Lake, WA 6163	
Requested by	Paul Thariyan	
Purchase Order	168712	
Client Job Request No.	AGE-WPQR-FW001	
Test activity dates	10/03/2026	
Description	Welding procedure, Welder qualification testing	
Identification	Refer to the WPWQ identification data	
WPQR No.	AGE-WPQR-FW001	
Welders name	Simon Garvey	
Welders ID	647	
Material shape	Plate to plate	
Joint type	Fillet weld - multi pass	
Thickness	T1: 10 mm T2: 10 mm	
Weld process	GMAW (Position 2F)	
Material Grade	AS/NZS 3678 Grade 350L0	
Material Heat No.	V30442-FD27560105	
Test results	Refer to the following summary and details on the following pages.	



REVOKED

Macro test	Complied
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Accreditation No. 15840

**Accredited for compliance with
ISO/IEC 17025-Testing**

Refer to the following pages for details of test conducted and Signatories.

Issue date : 16/03/2026

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Macro test

Accredited laboratory	LMATS Perth Laboratory
Job address	LMATS Perth Laboratory
Test specification	AS/NZS 1554.1:2014 - Category SP (WPS/Welder Qualification tests)
Test method	AS/NZS 2205.5.1:2019 (ISO 17639:2003)-Macro test - weld
Specimen location	Location as per specification Standard
Preparation	Cold cutting followed by stage grinding to P#1200 coated abrasives
Etchant & process	10% Nital swabbing
Weld geometry	Scale indicates 1mm graduation Refer to the photographs on following pages.
Approved tester	Alex Khomoutov
Other testers	Sophia Stevenson

Specimen 2 :

Test date	10/03/2026
Magnification	x 5 approximately (refer to the photograph)
Leg length	7.4 mm, 7.0 mm
Throat thickness	5.1 mm
Discontinuities	Nil
Comments	The etched cross-section showed complete penetration and fusion with no evidence of cracks, gross porosity or inclusions.
Test results	The test results comply with the specification requirements.

10/03/2026

x 5 approximately (refer to the photograph)

7.4 mm, 7.0 mm

5.1 mm

Nil

The etched cross-section showed complete penetration and fusion with no porosity or inclusions.

The test results comply with the specification requirements.



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ISO / IEC 17025 - Testing**

Signatory
Alex Khomoutov

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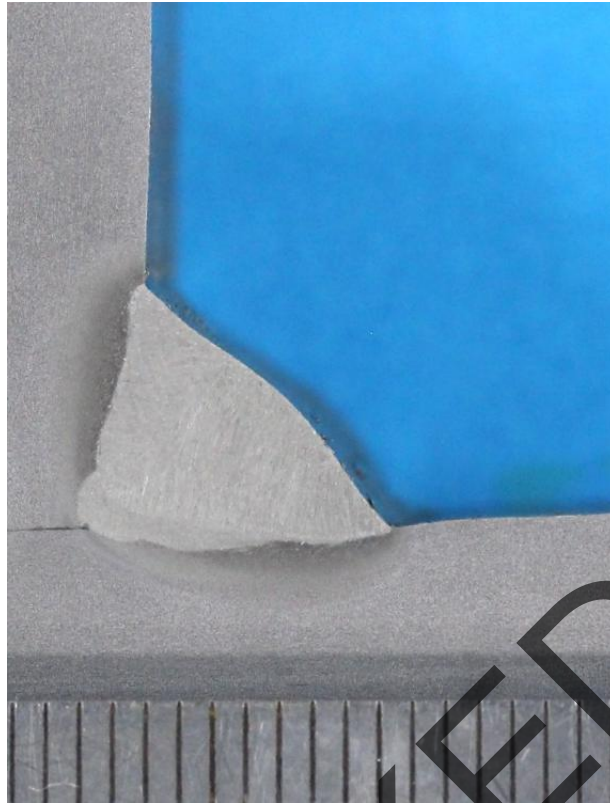


Image 1 of 1 - Macro Specimen 2 Multi Pass

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Normative general notes

1. Test and inspection items may be discarded after 6 weeks, unless alternative arrangements are made with LMATS.
2. Samples, identification of samples and all job specific details were supplied by the client. The test results relate only to the items tested or sampled.
3. Any stated nominal pipe sizes and nominal thickness of the material were provided by the client.
4. Where applicable, the Measurement Uncertainty (MU) applies to the test results as per LMATS procedure. MU can be obtained by contacting one of LMATS ISO 17025 accredited laboratories.
5. Acceptance criteria is applied from the test specification. If the test specification does not include acceptance criteria, then the test or inspection results should be referred to a competent authority for further action.
6. Refer to the attached revision notes if this report has been revised. This report shall not be reproduced except in full without approval of the issuing laboratory to ensure that parts of a report are not taken out of context. The client or their representatives shall not edit this report.
7. LMATS or its professional indemnity insurance provider do not indemnify the contents within this report or the conformity of a tested product unless the invoice for the reported work is paid in full within the agreed credit terms. Reports will be revoked if the invoice for the completed work is not paid in full.

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Abbreviations used in this report

A - No discontinuities detected
BT - Burn (melt) Through
C - Comply
CP - Crater Pipe
DNC - Does Not Comply
EC - Elongated Cavity (hollow bead)
F - Failed
GP - Gas Pore
HiLo - Linear misalignment
IC - Copper Inclusion
IL - Linear Inclusion (slag line)
IN - Inclusion
IO - Oxide Inclusion (wagon tracks)
IT - Tungsten Inclusion

KC - Crater crack
KL - Longitudinal crack
KT - Transverse crack
LI - lack of Inter-run fusion
LP - Incomplete root Penetration
LR - lack of Root fusion (missed edge)
LS - lack of Side fusion
NRRD - No Recordable Reflections Detected
NUSID - No unacceptable Surface Indications Detected
P - Passed
p.d. - Processing / film Defects
PG - Localized Porosity
PL - Linear Porosity
PU - Uniform Porosity

RP - Report findings
SED - Excessive Dressing (underflushing)
SGI - Incompletely filled Groove
SGS - Shrinkage Groove
SMG - Grinding Mark
SMH - Hammer Mark
SMT - Tool Mark (chipping mark)
SRC - Root Concavity (Suck back)
SSP - Spatter
SUC(e) - Undercut External
SUC(i) - Undercut Internal
SXP - Excessive Penetration
WH - Worm Hole

Normative revision notes for Report No. LP26-0601-06 WPWQ Rev. 1

Report No. revised from "LP26-0601-06 WPWQ" to "LP26-0601-06 WPWQ Rev. 1"

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Normative revision notes for Report No. LP26-0601-06 WPWQ Rev. 1 for WPWQ - Macro

Test specification revised from "AS/NZS 1554.1:2014 - Category GP (WPS/Welder Qualification tests)" to "AS/NZS 1554.1:2014 - Category SP (WPS/Welder Qualification tests)"

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